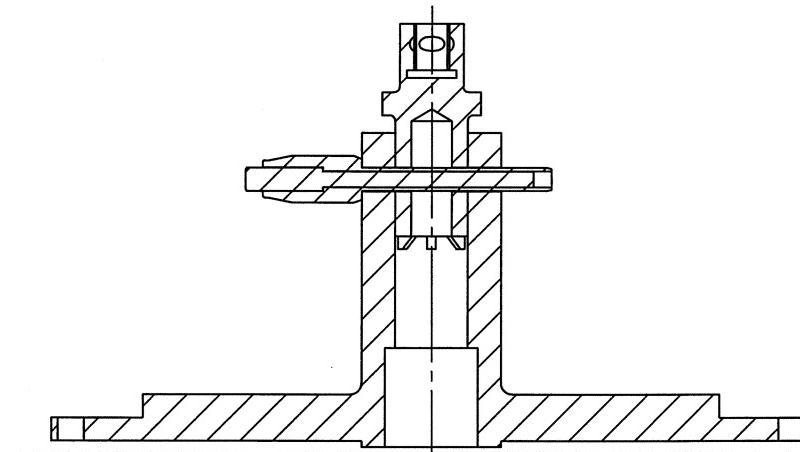
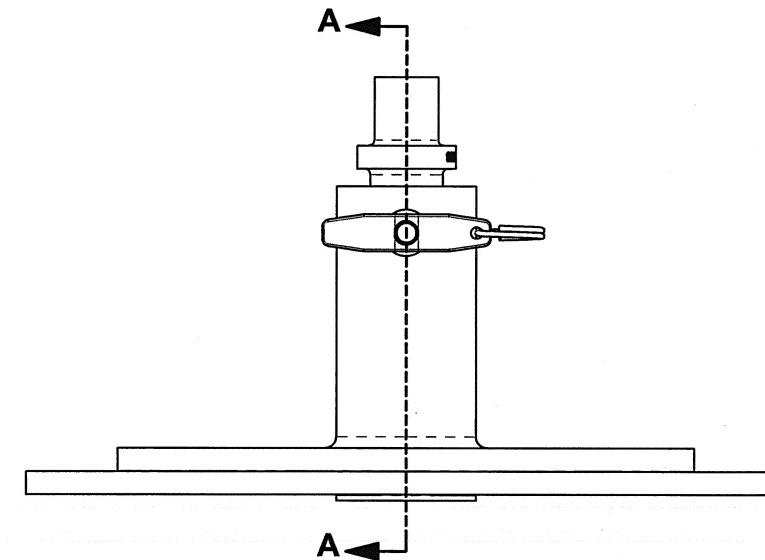
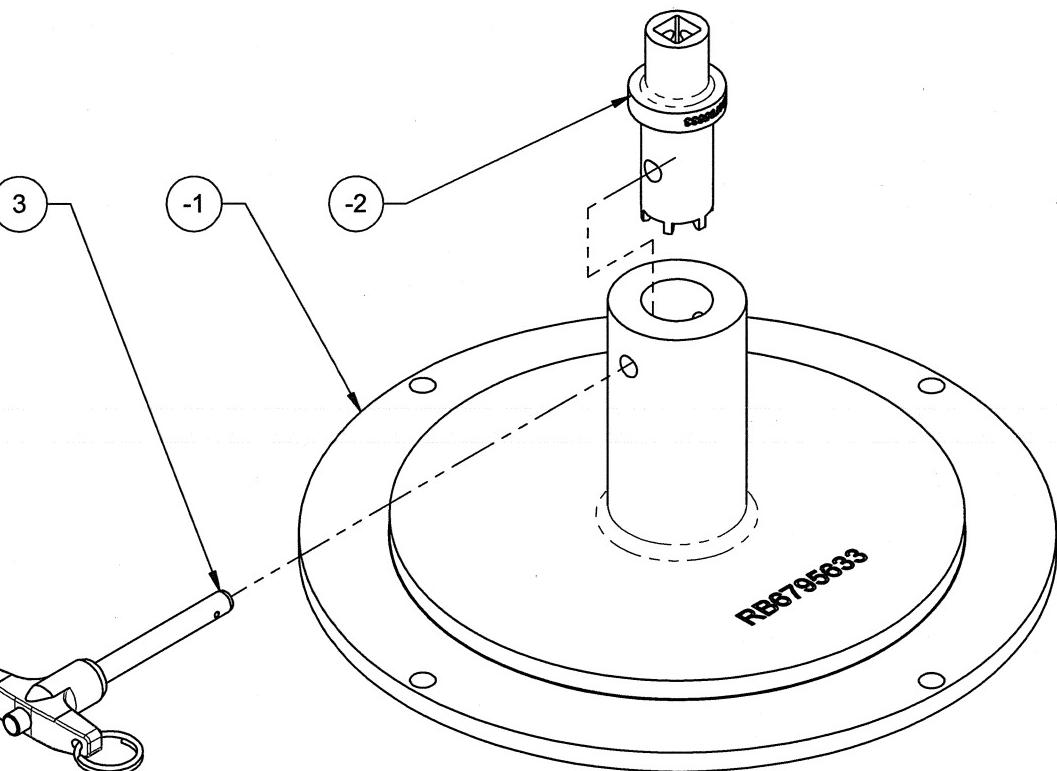
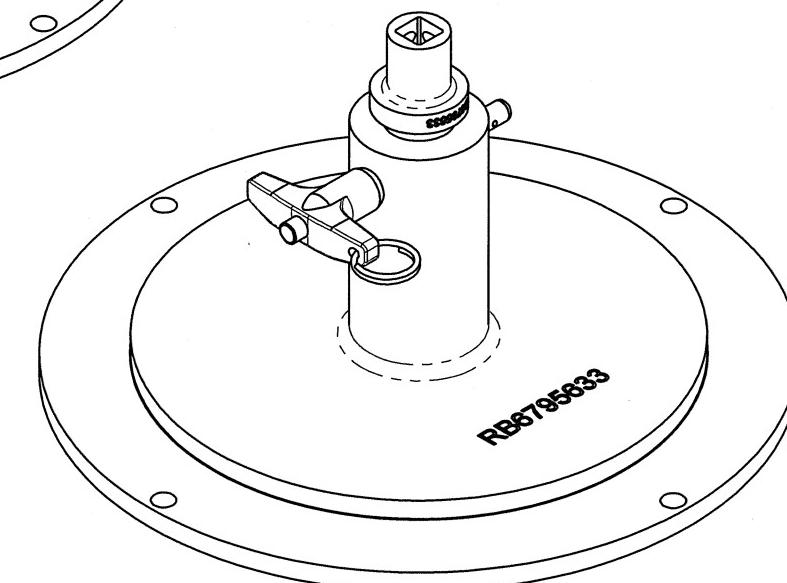


ITEM #	QTY	PART #	PART TITLE
-1	1	RB6795633-1	PLATE
-2	1	RB6795633-2	SOCKET
3	1	McMaster#90293A139 OR EQUIV	17-4PH T-HANDLE LOCKING QUICK-RELEASE PIN 1/4" DIA. X 1-3/4" USABLE LENGTH

D

**SECTION A-A****RB6795633 ATTACHING GAS PRODUCER**

8

**NOTES:**

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B		SEE PREVIOUS PDF FOR OLDER REV TEMPLATE UPDATED PER DART HBY STANDARDS ITEM -3 WAS ASSY IS ITEM -2 PART ITEM -3A & -3B DELETED ITEM -1 DIMENSION ϕ .250 +.001/-0 CHANGED FOR ϕ .257 THRU, DIMENSION ϕ .932 X4 CHANGED FOR ϕ .266 THRU 4 PL, DIMENSION R.008 MAX 2 PL ADDED, DIMENSION R.125 CHANGED FOR R.0.13, MATERIAL 6061 CHANGED FOR 6061-T6 / 7075-T6, FINISH BLACK ANODIZE CHANGED FOR RED ANODIZE ITEM -2 MATERIAL 4140 CHANGED FOR O1, HEAT TREAT RC 36-40 CHANGED FOR 48-52 Rc, DIMENSION 0.47 ADDED, DIMENSION 0.215 ADDED, DIMENSION R.09 4 PL ADDED	19-748	VM
REV.	DESCRIPTION	ECN #	BY	
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	KPT			
MFG. APPR.	JFC			
APPROVED	WJ			
DATE 2019-06-12				
TOOL PART # RB6795633				
TITLE ATTACHING GAS PRODUCER				
SCALE NTS				
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